

Service Bulletin Index.

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1959	13-Nov-59	Use of Triumph Mark 3 Electrical Test Set. Instructions for Testing Lucas RM13/15 Equipment on Late model Twins	4	TC433
1959	13-Nov-59	Use of Triumph Mark 3 Electrical Test Set. Instructions for machines fitted with Lucas DC Equipment	4	TC434
1959	16-Nov-59	Air Cleaners now available for the Bonneville T120 and TR7 (TR6) models.	1	TC435
1959	01-Dec-59	Genuine Triumph Carton Pack Pistons Carried in Stock at Tri-Cor. Oversizes, Compression Ratios and Prices for all Pistons.	1	TC439
1959	14-Dec-59	Instructions for Mounting CD144 Delux Saddlebags to the Non "Streamliner" Swing Arm Twins using CD172 Mounting Brackets.	1	TC440
1959	23-Dec-59	New Push Rod Seals available for all "C" range Twins up to H7141. Fitting Instructions.	1	TC441
1959	Scooter	Tigress Removing the Side Valances	1	276
1959	Scooter	Tigress Dismantling for Decarbonising	2	277
1959	Scooter	Tigress Removal of Engine, Gearbox & Final Drive Nut	2	280
1959	Scooter	Tigress Speedometer Cable.	1	791
1959	Scooter	Tigress Neutral Finder.	1	792
1959	Scooter	Tigress Ignition Timing & Valve Clearances.	1	793
1959	Scooter	Tigress 250 Improvements.	1	794
1959	Bulletin 205	3TA, 5TA Oil Pipes. Petrol Tank Fixing on 650cc's, Recommended Lubricants	1	849
1960	17-Nov-59	New Crankshaft Bolts for 1960. New Parts for 650cc models, to be retro fitted to 1959 models in stock. Engine number 20076 on...	1	TC436
1960	20-Nov-59	New Crankshaft Bolts fitted as standard to machines from O 27610. Supplimentary Note to 59/21	1	TC437
1960	01-Dec-59	Monthly Hints and Tips from Tri-Cor Service Dept. Service Notes for 1960 Models. Great Details	2	TC438

1960	04-Jan-60	Replacement of Flywheel Bolts. Engine Numbers O20076 to O27610 Important Warranty Issue.	1	TC442
1960	08-Jan-60	Fitting Instructions for the Cartridge Oil Filter for 650 cc Twins. CD174/TR7 Oil Filter. Includes Drawing.	1	TC443
1960	09-Jan-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models.	2	TC444
1960	12-Jan-60	Exchange Prices on Lucas Electrical Equipment. Part Numbers and Prices.	1	TC445
1960	22-Jan-60	Stator Guard for RM13/15 Alternator. CD194. Fitting Instructions with Drawing.	2	TC446
1960	01-Feb-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC447
1960	01-Mar-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC448
1960	01-Mar-60	Gear Ratio Chart for Triumph "B" range Twins. Comprehensive List.	2	TC449
1960	02-Mar-60	Important Service Notes for 1960 Tiger Cub Models. New Parts for 1960 Cubs.	1	TC450
1960	14-Mar-60	Exhaust Pipes and Silencers (Mufflers) fitted to all "B" Range Models from 1958 to 1960. Part Numbers for all Items.	3	TC451
1960	01-Apr-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC452
1960	01-May-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC453
1960	01-Jun-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC454
1960	20-Jul-60	Smiths Speedometers and Tachometers Service Exchange Plan. 90 day Guarantee.	2	TC455
1960	20-Jul-60	Triumph Tiger Cub Instruction Manual No.7 Important Amendments to the Instruction Manual.	1	TC456
1960	20-Jul-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC457
1960	20-Jul-60	Gear Ratio Chart for Triumph Lightweights. Comprehensive List updated from 1958.	2	TC458
1960	31-Aug-60	Instructions for installing CD213 Saddlebag Mounts to the "C" and "B" Range Twins with Rear Enclosure.	1	TC459
1960	01-Aug-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC460
1960	13-Sep-60	Instructions for Installing CD231 Fork Cover Sleeves to TR6 and TR7 Models (Trophy and Bonneville)	2	TC461
1960	13-Sep-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC462
1960	27-Sep-60	Twin Carburetor Balance Tube Kit. Balance Tube Kit for the Bonneville CD223. Fitting Instructions.	2	TC463
1960	01-Oct-60	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1960 Models. Essential Reading.	2	TC464
1960	08-Dec-60	"C" Range Models fitted with Energy Transfer Ignition. Service Sheet.	1	TC465
1960	Scooter	Tigress TW2 Waverly Accessories	3	231
1960	Scooter	Tigress Adjustments without Dismantling	6	275
1960	Scooter	Tigress Carburation	6	275
1960	Scooter	Tigress Changing Brake Shoes	2	275
1960	Scooter	Tigress Petroil Lubrication	2	275
1960	Scooter	Tigress Re-Assembly Engine, Gearbox & Final Drive Nut	8	275
1960	Scooter	Tigress Removal of Engine, Gearbox & Final Drive Nut	2	275
1960	Scooter	Tigress Removing & Refitting front mudguard, Legshield & Steering	1	275
1960	Scooter	Tigress Removing & Refitting Side Valances	1	275

1960	Scooter	Tigress Removing & Replacing Petrol Tank	1	275
1960	Scooter	Tigress Replacing Engine, Gearbox & Final Drive Nut	2	275
1960	Scooter	Tigress Service Tools for 175 & 250cc	7	275
1960	Scooter	Tigress Scooter Useful Data	2	275
1960	Scooter	Tigress TS1	61	275
1960	Scooter	Tigress Dismantling Engine, Gearbox & Final Drive Nut	12	778
1960	Scooter	Tigress Re-Assembly Engine, Gearbox & Final Drive Nut	8	779
1960	Scooter	Tigress Attention to Valves	2	780
1960	Scooter	Tigress Replacing Engine, Gearbox & Final Drive Nut	2	781
1960	Scooter	Tigress Adjustments without Dismantling	8	782
1960	Scooter	Tigress Removing & Refitting Front Mudguard, Legshield & Steering	1	783
1960	Scooter	Tigress Dismantling Front Fork & Wheel	4	784
1960	Scooter	Tigress Changing Brake Shoes	2	785
1960	Scooter	Tigress Removing & Replacing Petrol Tank	1	786
1960	Scooter	Tigress Changing Speedometer or Cable	2	787
1960	Scooter	Tigress Lucas 5AF Alternator	9	788
1960	Scooter	Tigress Lucas M3 Pre-Engaged Starting Motor with Roller Clutch Drive	3	789
1960	Scooter	Tigress Twin Coil Ignition Systems & Emergency Starting	4	790
1960	Scooter	Tigress Mileage Service Scheme.	4	795
1960	Scooter	Tigress 175cc Carburettor.	1	796
1960	Scooter	Tigress 250cc Carburettor.	1	797
1960	Scooter	Tigress 250cc Primary Drive.	1	798
1960	Scooter	Tigress Automotive unit Assembly Engine Mount.	1	799
1960	Bulletin 206	Special Equipment fitted to Metropolitan Police Machines. (Important)	2	850
1960	Bulletin 207	Supply of Sidecar Fork Conversion Parts	1	851
1960	Bulletin 209	T110,TR6 and T120 Electrical Equipment	1	852
1960	Bulletin 210	Energy Transfer Ignition and T100A Valve timing	1	853
1960	Bulletin 211	Wheel Building Dimensions, All Models to 1960 (Important)	2	855
1960	Bulletin 212	Service Notes, Cubs, Fork Oil Grades & Alternator Grommet.	1	854
1960	Bulletin 214	6T and T110 Camshaft and Tappet Clearances. Ramp Camshaft Mark	1	856
1961	09-Jan-61	Basic Instructions for the Set-Up of New Triumph Motorcycles. Uncrating and Assembly Instructions.	2	TC466
1961	01-Feb-61	Monthly Hints and Tips from the Tri-Cor Service Department. Interesting Details on 1961 Models. Essential Reading.	2	TC467

1961	07-Mar-61	Letter from John Nelson to Denis McCormack. Kit of Parts to convert Bathtub Models to Open Frame condition	2	TC468
1961	21-Mar-61	Minimum Parts Stock for New Dealers. Parts Numbers and Prices.	6	TC469
1961	14-Apr-61	Triumph Warranty Claims during 1961. Details of new parts available for 1960 models to convert to 1961 condition.	2	TC470
1961	26-Apr-61	Fitting CD144 Delux Saddlebags using CD172 Mounting Bracket to "B" Range Twins (Unstreamlined)	1	TC471
1961	24-Apr-61	Instructions for Installing Tri-Cor Mark 2 Magneto to 1960 to 1961 Cubs.	2	TC472
1961	02-Jun-61	Service Fix to Cure Wet Sumping on 1960 and 1961 Tiger Cubs. Instructions to cure.	1	TC473
1961	21-Jul-61	General Service Notes on the 1960 and 1961 Models. Essential Reading	4	TC474
1961	10-Aug-61	Electrical Problems with 1960 and 1961 650 cc Twins. New Parts and Fixing solutions for problems.	2	TC475
1961	19-Aug-61	Lucas Parts. Poor Warranty Service and Poor Quality Parts. Interesting document detailing development of new parts by Lucas.	5	TC476
1961	13-Sep-61	Tri-Cor Tubular All-Alloy Push Rods for Tiger Cub Racers. Fitting Instructions.	1	TC477
1961	10-Oct-61	Instructions for Installing CD220 Delux Seatrail. Fitting Instructions of the New Universal Seat Rail.	1	TC479
1961	18-Oct-61	Instructions for Timing the Ignition on E.T Equipped "C" Range Machines. Instructions.	1	TC480
1961	23-Oct-61	Control Cables Available from Stock. Part Numbers for each model in the range.	2	TC481
1961	31-Oct-61	Useful Workshop Tools. Part Numbers and Prices.	1	TC482
1961	24-Nov-61	Rubber Cover for the Lucas 31784 Lighting Switch. Fitting of this New Part to all models with this switch. Useful Details on Wire Colours to Switch	2	TC483
1961	04-Dec-61	Instructions for Fitting CD144 Delux Saddlebags to "C" range Sports Models. TR5AR, TR5AC, T100SR and T100SC.	1	TC484
1961	Scooter	Tina Scooter Service Chart	8	278
1961	Scooter	Tigress 250cc Carburettor.	2	800
1961	Scooter	Tigress 175 & 250cc Electrical Equipment.	1	801
1961	Scooter	Tigress 250cc Tappet Settings.	1	802
1961	Bulletin 218	Tiger Cub Oil Pump and Right Main Bearing	1	857
1961	Bulletin 219	T100A Electrical and Ignition System	1	858
1961	Bulletin 221	Bonneville 120 High Speed Equipment (Thruxton)	1	859
1961	Bulletin 223	Tiger Cub push rod cover	1	860
1961	Bulletin 224	Repair Orders System for Dealers	1	861
1961	Bulletin 229	Ignition Timing on Energy Transfer Equipped Motorcycles	1	862
1962	01-Oct-61	New Lucas Parts for 1962 Models, Full List with Parts Numbers for each model in the Triumph Range.	3	TC478
1962	26-Dec-61	1962 T20 Road Cub Fitted with the New Amal 32/2 Lightweight Carburetor. Experimental Choke Control Rod.	1	TC485
1962	12-Jan-62	Basic Instructions for Uncrating Setting Up and Servicing 1962 T100SR and T100SC.	3	TC501
1962	12-Jan-62	Instructions for Overhauling Triumph Tiger Cub Engines. Full Instructions.	8	TC502
1962	13-Jan-62	Part CD108 Spindle Puller. Instructions for Use on all Triumph Swing Arm Models.	3	TC503
1962	23-Feb-62	Hints and Tips for 1962 Models.	3	TC504

1962	21-Mar-62	Gear Ratios for "B" Range Twins. Covering all B range Models from 1959 to 1962. Very Interesting Information.	1	TC505
1962	04-Apr-62	Amendments to Specifications for 1962 Cub, Bonneville and TR6SR. Interesting Document.	1	TC506
1962	26-Apr-62	Important Service Notes for 1962 Models. Incorrect Main Jets in T120, Oil Tank Bolts, New Stoplamp Switch	2	TC507
1962	03-May-62	Important Notes on Warranty Claims. New Tool for Timing Side Bearing on "C" Range Machines.	2	TC508
1962	03-May-62	Improved Stoplight Switch. Fitting to Shock Adsorber Bolt and Brake Rod.	1	TC509
1962	10-May-62	Special Sale of Certain Tri-Cor Products. Polish, Hand Cleaner, Penetrating Oil.	1	TC510
1962	25-May-62	Transmission Gears Available for Triumph Models 1950 to 1962. Gear Teeth and Part Numbers for All Gearboxes and Models.	3	TC511
1962	25-May-62	New Items Available. New Tools and US made Pistons for 500 cc Twins and Cubs. Finned Rocker Caps, Valve Springs.	2	TC512
1962	02-Jul-62	Service Notes for the 1962 Triumph Models. New Ammeter, Brake Light Switch, Clutch Plates	2	TC513
1962	15-Aug-62	Basic Notes on Preparation of Triumph Motorcycles for the Jack Pine Enduro. Interesting Document.	2	TC514
1962	17-Aug-62	New Balance Factor for 650cc Crankshaft Assembly. Part Numbers for the crankshaft assemblies for Engines before D15788 to D17043	1	TC515
1962	27-Aug-62	Lucas Switch Kit to Convert 1960 B range Twins to the 1962 Sealed Switch Specification.	1	TC516
1962	31-Aug-62	Kit of Racing Valve Springs for Tiger Cub Models. Part Numbers and Prices.	1	TC517
1962	30-Oct-62	Introduction of Silicone Bridge Rectifiers 2DS506 on 1963 TR6 and T120 Motorcycles.	2	TC518
1962	03-Dec-62	Gear Ratio Chart for Triumph "B" Range Unit Construction Twins. Includes 1963 Models	3	TC519
1962	13-Dec-62	Lucas Stators and Rotors Fitted to Triumph Motorcycles from 1954 to 1962. Lucas Part Numbers for all Models	1	TC520
1962	17-Dec-62	Universal US made Condenser for all Triumph Models with Fitting instructions.	1	TC521
1962	Scooter	Colours	5	147
1962	Scooter	Tina Scooter Service Chart	8	493
1962	Scooter	Tigress Service Scheme.	4	803
1962	Scooter	Tina Hard Starting	1	813
1962	Scooter	Tina Service Tools	1	814
1962	Scooter	Tina Parking Light Fitting	1	815
1962	Scooter	Tina Transmission Belt	1	816
1962	Scooter	Tina Transmission. New Parts	1	818
1962	Bulletin 230	Amal Type 32 Carburettor Spares List Illustrated	2	863
1962	Bulletin 232	Police Users. Clutch Cables, Clutches and H/duty Centre Stands	1	864
1962	Bulletin 233	650cc Twin Crankshaft Assembly. Alterations with Part Numbers	1	865
1962	Bulletin 236	Workshop & Service Exchange Unit Charges	2	866
1962	Bulletin 237	Lucas Rectifiers. Fitting of the New Mimiature Lucas Rectifier From D18419	1	867
1962	Bulletin 238	T20 SH Charging Rate	1	868
1963	19-Dec-62	Wiring Colours and Connections for the 1963 "A" Range. Applies only to the 1963 T20 Road Model. With Battery and Points Ignition.	1	TC522

1963	20-Dec-62	Wiring Colours and Connections for the 1963 "B" Range. Applies only to the 1963 Models. With twin Points and Dual Coil Ignition.	1	TC523
1963	19-Dec-62	Wiring Colours and Connections for the 1963 "C" Range. Applies only to the 1963 T100SR Models. With twin Points and Dual Coil Ignition.	1	TC524
1963	20-Dec-62	Service Notes for the 1963 "C" Range T100SR Model. Interesting Document.	2	TC525
1963	07-Jan-63	Use of Mark 3 Electrical Test Set for testing the Lucas RM19 Equipment on the "B" and "C" Range Twins	3	TC526
1963	07-Jan-63	Use of Mark 3 Electrical Test Set for testing the Lucas RM18 Equipment fitted to the 1962 and 1963 T20 Road Cub Models.	3	TC527
1963	18-Jan-63	Triumph Warranty Claims. Replcement Frames for 1960 "B" Range Models and Flywheel Bolts on 1960 "B" and "C" Models.	2	TC528
1963	23-Jan-63	Instructions for Fitting CD172/CS63 Saddlebag Mounting Kits to the T100SR Model.	1	TC529
1963	23-Jan-63	Instructions for Fitting CD172/B63 Saddlebag Mounting Kits to the 1963 T120R and TR6R Models.	1	TC530
1963	23-Jan-63	Minimum Parts Stock for New Dealers. Parts and Price List.	7	TC531
1963	04-Feb-63	Genuine Triumph Carton Pack Pistons in Stock at Tri-Cor. Part Numbers for all pistons.	2	TC532
1963	15-Feb-63	New Items, Parts and Accessories for the Spring Sales Season. Includes Handlebar Styles (5 Types) and Dimensions. Ignition Warning Light.	2	TC533
1963	14-May-63	Gear Ratio Chart for Triumph "B" Range Unit Construction Twins. Includes 1963 Models	3	TC5192
1963	15-May-63	Information for those Dealers who have received a 1963 T120 "TT Special" Model. Important Document	2	TC534
1963	18-Jun-63	Special Bulletin for All Eastern Triumph Dealers who have received 1963 "B" Range Models before 14th June 1963. Oil Line Failures.	1	TC535
1963	03-Jul-63	Exchange Prices on Lucas Electrical Equipment. All models 1954 to 1963.	1	TC536
1963	15-Jul-63	Lucas Stators and Rotors Fitted to Triumph Motorcycles 1954 to 1963. All Models.	1	TC537
1963	09-Oct-63	Bell Safety Helmet Repair Service.	1	TC538
1963	23-Oct-63	New Tools for Removing and Replacing 1963 Exhaust Camshaft on 1963 Models.	1	TC539
1963	22-Nov-63	New Improved Alloy Valve Collars and Steel Collets. Old Valve Collars to be Scrapped.	2	TC540
1963	25-Feb-63	1963 "B" Range Twin Models. Service Issues	2	TC541
1963	24-Apr-63	1963 "B" Range Twin Models. Service Issues. New Factory Handlebars and other details	4	TC542
1963	19-Jul-63	New Improved Parts Available to fit 1963 T120 and TR6 Models. New Crankcase Filter, HD Clutch Springs, Reinforced Switch Panel, Clutch.	2	TC543
1963	27-May-63	1963 "C" Range 500cc Models. General Details and Supplementary Parts List.	4	TC545
1963	20-Mar-63	Important Service Tips for the T20SR and T20SC Models. Stop Light Failures.	1	TC546
1963	03-May-63	Special Parts for converting a Tiger Cub to 250cc Displacement. Suitable for engines after 57616	2	TC547
1963	Scooter	Tina Steering Head. New Parts for 1963	1	817
1963	Scooter	Tina Front & Rear Brakes	1	819
1963	Scooter	Tina Hard Starting	1	820
1963	Scooter	Tina Transmission	1	821
1963	Scooter	Tina Rear Driven Pulley	1	822
1963	Scooter	Tina Kickstart	1	823
1963	Bulletin 241	Tiger Cub Crankshaft. New Parts Apply	1	869
1963	Bulletin 243	Speedometer Drive Ratios for 1963 650cc Twins	1	870

1963	Bulletin 251	"C" Range All Models Gear Ratios	3	873
1964	08-Nov-63	Service Notes for the New 1964 Models. Important Document covering detail changes over the 1963 Models.	4	TC544
1964	17-Jan-64	Basic Instructions for Setting Up New 1964 Triumph Twins.	2	TC548
1964	17-Jan-64	Use of Mark 3 Electrical Test Set for testing the Lucas RM19 Equipment on the 1963 and 1964 "B" and "C" Range Twins	3	TC549
1964	04-Feb-64	New Workshop Tools for the 1964 Models.Price List	1	TC550
1964	19-Feb-64	How to use the new CD385 "Top Centre" Tool and Ignition Timing Kit.	2	TC551
1964	30-Oct-64	Wheel Building Dimensions for all Models. Useful Data Sheet	1	TC552
1964	16-Nov-64	Minimum Parts Stock for New Dealers. Part Numbers and Prices	6	TC553
1964	17-Jan-64	Wiring Colours for the 1963 and 1964 "B" Range Twin Models with 6V Lighting and Twin Contacts and Coils	1	TC554
1964	06-Mar-64	Service Notes on the 1964 "B" Range Twins. Includes Details on the "Q" or "TT" Camshaft.	2	TC555
1964	01-Jun-64	Important Corrections for 650 cc "B" range Parts Book #2. You Must Read This !	6	TC556
1964	18-Jun-64	Important Service Notes for Sales and Service Personnel.	2	TC557
1964	01-Sep-64	Replacement parts for the Dual Twistgrip as fitted to the T120R and T120TT Special.	1	TC558
1964	09-Nov-64	Information for Dealers who have received a 1965 T120 "TT Special" Model.	2	TC559
1964	17-Jan-64	Wiring Colours for the 1963 and 1964 "C" Range Twin Models with Twin Contacts and Coils. T100S/R	1	TC560
1964	08-Jul-64	Replacement Parts Catalogue #5 for the 1964 "C" Range Twins. Important Revisions. Vital Document for US Restorers.	8	TC561
1964	05-Mar-64	Important Service Information for all Tiger Cub Engines produced from #84269 to #97200. Sludge Trap Issues under Warranty.	2	TC562
1964	Bulletin 245	Ignition Timing Figures for All Models.	2	871
1964	Bulletin 250	650 unit twin Pre-sized Swinging Arm Bushes	1	872
1964	Bulletin 254	Tina Scooter Spares & Service Arrangements	1	876
1964	Bulletin 255	Tina Scooter Service Arrangements	3	877
1964	Bulletin 256	Tina Scooter Important Adjustments	5	878
1964	Bulletin 257	All Models Owners Handbooks in Spanish and French	1	879
1964	Bulletin 258	Guarantee Claims - Proprietary Components	1	880
1964	Bulletin 259	5TA. Parts Required when Preparing Engines for High Performance.	2	881
1965	07-Jan-65	Suggested Flat Rate Labour Charges for Service Operations.	3	TC601
1965	14-Jan-65	Lucas Stators and Rotors fitted to Triumph Motorcycles. 1954 to 1965. All Models	2	TC602
1965	18-Jan-65	1964 Type Fork Springs fitted to "B" and "C" Range Twins. Optional Springs and Collars from Tri-Cor.	2	TC603
1965	22-Feb-65	The VDO Enduro Speedometer. Fitting Instructions with Illustration and Tools Required	2	TC604
1965	01-Apr-65	New Parts and Accessories. Includes details of Glass Fibre Tanks for 650's and new tools.	2	TC605
1965	04-May-65	Use of Triumph Electrical Test Set Model 102. Instructions for Testing the Lucas RM19 Equipment on 6V Machines	4	TC606

1965	11-May-65	Luggage Rack and Seat Rail Combination. Saddlebag Brackets.	1	TC607
1965	07-Jul-65	Float Bowl Window Gauge for Carburetor	1	TC608
1965	15-Jul-65	New Ignition Timing Disc, Improved Plastic.	1	TC609
1965	23-Jul-65	Important Service Notes for 1965. Chain Oiler on Late 65 Models and Ammeter Problems.	1	TC610
1965	03-Aug-65	Rear Wheel Bearing Failures on 65 "B" Range Models. Felt Seal requires Oiling before assembly.	1	TC611
1965	18-Aug-65	Wisco Battery Alternative to Lucas MLZ9E Battery.	1	TC612
1965	08-Sep-65	New Protective Carburetor Covers for Monoblock Carburetors.	1	TC613
1965	28-Sep-65	New Prices on Lucas Batteries for all Triumph Models.	1	TC614
1965	07-Oct-65	Lucas Stators and Rotors fitted to Triumph Motorcycles. 1954 to 1966. All Models.	1	TC615
1965	08-Oct-65	Exchange Prices on Lucas Electrical Equipment.	1	TC616
1965	12-Oct-65	Model 102 Electrical Test Set Instructions for Early Models with DC Generators and Regulators.	4	TC617
1965	12-Oct-65	Model 102 Electrical Test Set Instructions for RM18 Equipment as fitted to 1962-1965 Battery Ignition T20 Road Cub Models.	3	TC618
1965	10-Nov-65	Jomo Valve Springs for 650cc Models Prior to 1966. Instructions.	1	TC619
1965	09-Nov-65	Model 102 Lucas Testing Equipment for 1966 12 Volt Models. Instructions.	2	TC620
1965	10-Dec-65	Countershaft (Gearbox) Sprockets for All Models. 1946 to 1966.	1	TC621
1965	08-Dec-65	Rear Wheel Sprockets and Bolt Over Sprockets for All Models.	2	TC622
1965	08-Dec-65	Chain Oiler on Late 65 Twins and Early Production 1966 Models. Up to DU27893 and H41567.	1	TC623
1965	11-May-65	Service Notes on 1965 "B" Range Twins.	2	TC624
1965	Bulletin 260	650cc Twin Rear Wheel Bearings	1	882
1965	Bulletin 261	All Models Damage In Transit	1	883
1965	Bulletin 262	Stroboscope Kit - CP 207 Assembly & Use	2	884
1965	Bulletin 264	Motorcycles Returned to Factory use of Factory Contract Transport.	1	885
1965	Bulletin 265	650cc Exhaust Camshaft Oiling - Fitting Instructions Pre DU 24875	1	886
1966	06-Oct-65	Information for Dealers who have received a 1966 T120 "TT Special" Model.	2	TC625
1966	08-Dec-65	Service Notes on 1966 "B" Range Twins.	2	TC626
1966	24-Jan-66	Oil Bleed Holes in Connecting Rods leading to issues with "B" Range Twins. Covers engines DU19895 to DU25377 and H38904 to H41369	1	TC627
1966	25-Jan-66	New Tacho Drive Gearbox Recommendations.	1	TC628
1966	16-May-66	Jomo Valve Spring Fitting guide for pre 66 "B" Range Twins.	2	TC629
1966	01-Jul-66	Electrical Problems. 1966 Models with Lucas Ignition Switch. Lucar Terminals loose in switch body. Includes Wiring Diagram for 1966 Models	3	TC630
1966	05-Aug-66	Headlamp Bulb Failure and Rubber Mounting Kit	1	TC631
1966	14-Dec-66	Instructions for mounting the CD472 Seat Rail for 1967 "B" and "C" Range Models.	1	TC632
1966	10-Jan-66	Important Corrections to Parts Book #4 for the "B" Range Twins. Details of Part Numbers, Additions and Omissions to US Models.	3	TC633

1966	29-Jan-66	Service Notes for the "B" Range Twins. Variations in Kill Buttons. Exhaust Tappet Lubrication. Dunlop K70 Tyres	2	TC634
1966	30-Mar-66	Important Service Notes on the Latest Production Twins. General Details for Twins.	2	TC635
1966		1966 "B" & "C" Range Mid Year Modifications. Important	1	JO100
1966	22-Apr-66	Latest Production Triumph T120R Models. Improvements from Engine/Frame DU27007 to DU34086	1	TC636
1966	13-May-66	Headlamp Bulb and Zener Diode Failures. Improved Heat Sink Introduced from DU30800	1	TC637
1966	19-Jul-66	Seat Cover Acid Damage to Early Production Models. Defective Exhaust Pipe Adaptors.	2	TC638
1966	08-Aug-66	Tri-Cor Cylinder Head repair tool to replace Alloy Exhaust Adaptors.	1	TC639
1966	03-Oct-66	Head Light Bulb and Gearbox Problems. Incorrect Camplates replaced.	1	TC640
1966	28-Nov-66	Information for Dealers who have received a 1967 T120 "TT Special" Model.	2	TC641
1966	10-Jan-66	Important Corrections to Parts Book #7 for the "C" Range Twins. Details of Part Numbers, Additions and Omissions to US Models.	2	TC642
1966	10-Jan-66	Change to Gas tank Specification for US T100R and T100C	1	TC643
1966	10-Jun-66	Parts Tools and Accessories	1	TC644
1966	10-Jun-66	Fast Moving Shop Tools	1	TC645
1966	14-Jun-66	Pistons in stock at Tri-Cor. Pistons for all Models.	2	TC646
1966	14-Jun-66	Rear Wheel Alloy Sprockets for all Models.	2	TC6462
1966	20-Jun-66	Price Alterations and Additions for Spares	1	TC647
1966	22-Aug-66	Price Alterations and Additions for Spares	1	TC648
1966	23-Aug-66	New Prices for AMAL Spares.	1	TC649
1966	12-Sep-66	Revised Prices for Lucas Parts	2	TC650
1966	Bulletin 251	"C" Range All Models Gear Ratios Revised	3	874
1966	Bulletin 266	Tiger Cub Push Rod Assembly	1	887
1966	Bulletin 269	650cc Crankshaft Oil Feed Seal Recommendations	1	888
1966	Bulletin 270	Tiger Cub Cylinder Head	1	889
1966	Bulletin 271	T10 Scooter Transmission Belt	1	890
1966	Bulletin 274	650cc Exhaust Pipe Adaptors. Replace Alloy Adaptors with Steel	1	891
1966	Bulletin 275	T20 Sports Alternator Commonisation	1	892
1966	Bulletin 276	Zener Diodes and Auto-Advance Issues - 12 volt twins B858(DU30600 & H43716)	2	893
1967	20-Nov-66	New Parts and Accessories. Saddlebags, Seat Rails	1	TC651
1967	15-Dec-66	1967 "B" Range Parts Book and Price List due to be posted.	1	TC652
1967	01-Jan-67	Suggested Flat Rate Labour Time Schedule for Unit Construction Motorcycles.	3	TC653
1967	07-Apr-67	Loose Pivot Bolt on Swinging Arm and Wet Sumping 1966 and early 1967 "B" Range Models.	1	TC654
1967	07-Apr-67	Ignition Troubles with 1967 Twins due to Incorrect Ignition Cam Dwell Timing	1	TC655

1967	03-May-67	Introduction of Amal 900 Series "Concentric" Carb. Initially only on Bonneville T120R	1	TC656
1967	04-May-67	Gear Ratio Chart for Unit Construction "B" Range Twins. All Models.	1	TC657
1967	24-Aug-67	Revised Internal Connections and Test Procedure for 47197 Stator. Fitted to 1967 T120TT, TR6C, T100C and T20M	2	TC658
1967	24-Aug-67	Wet Sumping. Identifying and Correcting,	2	TC659
1967	24-Aug-67	Exhaust Tappet Lubrication System for 650cc Twins. Two Systems after DU24875 and DU63043	1	TC660
1967	18-Sep-67	Comprehensive Test and Troubleshooting Instructions for all Battery Ignition "B" and "C" Range Models using Lucas RM19 Equipment.	4	TC661
1967	21-Sep-67	Tachometer Drive Thimble Replacement. Method.	2	TC662
1967	21-Sep-67	Change in Thread form from Cycle to Unified for Swing Arm Bolt and Gearbox Mainshaft.	1	TC663
1967	22-Sep-67	Fork Bushings in Late Model Twins. Replace Sintered Iron Bushes with Bronze Bushings. Testing for Wear.	1	TC664
1967	22-Sep-67	Unified Thread Changeover. Thread Size Comparison Chart	1	TC665
1967	27-Sep-67	Gear Ratio Chart for Unit Construction "C" Range Twins. All Models from H5485 1959.	1	TC666
1967	23-Oct-67	Principles of AC (E.T.) Ignition and Lighting Systems fitted to all models from 1950. Test Procedures.	8	TC667
1967	21-Nov-67	Removal of the Roller Bearing fitted to the drive side of "B" Range engines from DU24875.	1	TC668
1967	26-May-67	Assembly Instructions for Flexibly Mounted Handlebars on "B" Range Twins from DU59320	1	TC669
1967	26-Sep-67	Service Notes on 1963 to 1967 "B" and "C" Range Models	3	TC670
1967	15-Nov-67	Service Hints and Tips for 1968 Twins. General Details	2	TC671
1967	18-Dec-67	Service Hints and Tips for 1968 Twins. General Details	2	TC672
1967	13-Feb-67	Special Parts to Convert the Tiger Cub to 250cc Displacement.	2	TC673
1967	26-Apr-67	Important Service Information for 1967 T20M Tiger Cub Models. New Information for 67 Models.	1	TC674
1967	01-Jun-67	Racing Valve Spring Kit for the Tiger Cub models. Instructions.	1	TC675
1967	05-Jan-67	US made Zener Diode Available	1	TC676
1967	24-Jan-67	Important Corrections to Parts Book #5 for the "B" Range Twins. Details of Part Numbers, Corrections and Omissions to US Models.	3	TC677
1967	06-Feb-67	New Tools available for Service operations.	2	TC678
1967	10-Aug-67	Lucas Stators and Rotors fitted to Triumph Motorcycles 1954 to 1967.	1	TC679
1967	03-Feb-67	Lucas Stators and Rotors fitted to Triumph Motorcycles 1954 to 1967.	1	TC680
1967	20-Feb-67	Important Corrections to Parts Book #8 for the "C" Range Twins. Details of Part Numbers, Corrections and Omissions to US Models.	4	TC681
1967	24-Feb-67	Corrections to Parts Book #8 for the 1967 "C" Range Models. Important Document.	2	TC682
1967	20-Apr-67	Mounting Instructions for the CD464 Combination Luggage Rack/Seat Rail to 1967 "B" and "C" Range Machines.	1	TC683
1967	20-Apr-67	Mounting Instructions for the CD469 Combination Luggage Rack/Seat Rail to 1967 "B" and "C" Range Machines.	1	TC684
1967	19-Jun-67	CD466B and CD466C Lower Saddlebag Mounts for "B" and "C" Range Machines.	1	TC685
1967	27-Jun-67	New Suggested Retail Price List Release, Effective June 1st 1967.	1	TC686
1967	12-Jun-67	Unified Threads. Useful Identification sheet of all Unified Thread Parts for 1966 and 1967 Twins.	4	TC687
1967	01-Aug-67	Changes to the Parts Book #1 for the "A" range 1966-67. New Layshaft Low Gear.	1	TC688

1967	02-Aug-67	Bell Hemets, Helmet Specifications and States with a Compulsory Helmet Law	1	TC689
1967	03-Aug-67	Dunleer Helmet Lock. Includes Brochure Sheet.	1	TC690
1967	04-Aug-67	Supplement for Parts Catalogue #5 for 1967 "B" Range Models	1	TC691
1967	07-Aug-67	Tri-Cor Accessory Brochure Available and Recently Advertised in the Press	1	TC692
1967	10-Aug-67	New Tools available for Service operations.	1	TC693
1967	10-Aug-67	Pistons in Stock at Tri-Cor. Comprehensive List.	1	TC694
1967	06-Sep-67	New Crankshaft Locating Tool for "C" Range Engines from H50000	1	TC695
1967	15-Sep-67	Exchange Prices on Lucas Electrical Equipment. Part Numbers and Models.	1	TC696
1967	26-Sep-67	Six Month Lucas Battery Guarantee.	1	TC697
1967	21-Nov-67	CD522 Engine Stand. Description of the engine stand and its use.	1	TC699
1967	Scooter	T10 Scooter Workshop Manual Available. Publicity Sheet.	1	767
1967	Scooter	T10 Workshop Manual Available. Press Release	1	901
1967	Bulletin 277	T10 Scooter Petrol Tap	1	894
1967	Bulletin 278	T20B & Super Cub Electrical system - Wipac alternators	1	895
1967	Bulletin 279	Battery Vent and Drain Tube. Replacing the Battery instructions	1	896
1967	Bulletin 281	Modified 'B' All Models Timing Cover Bush in Pre 1963 Engines	1	897
1967	Bulletin 282	Bantam/Super Cub - Additional part numbers	1	898
1967	Bulletin 283	"B" Range Models Pressure lubrication of Exhaust Cam Followers DU24875	2	899
1967	Bulletin 284	Conversion of Tina Scooter Automatic Drive to T10 Condition	1	900
1967	Bulletin 285	650cc machines - Plug Specification Change	1	902
1967	Bulletin 286	Modified 'B' All Models Timing Cover Bush in Pre 1963 Engines	1	903
1967	Bulletin 287	Lucas 6CA Contact Breaker - Conversion from 4CA	1	904
1967	Bulletin 288	Utilisation of 1968 Finned Heat Sink on Pre-68 Twins. Zener Diode	1	905
1968	01-Nov-67	1968 Models. Ordering Parts before release of the Parts Books	1	TC698
1968	24-Jan-68	Fitting the Lucas 2MC Capacitor to Triumph Motorcycles. Allows Batteryless Condition. Includes Lucas Sheet	6	TC702
1968	25-Jan-68	Use of CD456 Timing Kit and CD491 Crankshaft Tool to Obtain Ignition Timing.	2	TC703
1968	19-Feb-68	C' Range Pistons Oversize Sizes and Rebores Specifications	1	TC704
1968	27-Mar-68	Camshaft Timing Triumph Engines. Comprehensive Article with Diagrams.	6	TC705
1968	08-Apr-68	Gearbox Ration for 500 and 650 cc Triumphs. Diagrams and Part Numbers for all Gearboxes.	3	TC706
1968	08-Apr-68	1968 650cc 'B' Range Crankshafts/Flywheel Condition. Variations for 1968 Models. Important Document.	2	TC707
1968	08-Apr-68	Flywheel Stop Pin Tool. New Tool for 1968 Crankshaft Versions.	1	TC708
1968	11-Apr-68	Fitting Replacement Seat Covers.	1	TC709

1968	15-Apr-68	Strengthened Connecting Rods on 500cc and 650cc Engines.	1	TC710
1968	24-May-68	Triumph Wheel Spoking, Comprehensive details on Spoke Sizes and Lengths, Rims and Wheel Offsets for All Models from 1960.	4	TC711
1968	27-Jun-68	Suggested Labour Charges for Service Operations on the new Trophy Model.	1	TC712
1968	03-Jul-68	Loose Cylinder Sleeves on TR25W Trophy Model. Rectification.	1	TC713
1968	03-Jul-68	T100R Daytona, Poor Idle Condition. Re-Time/Set the Points to 5 Degree Advance.	1	TC714
1968	03-Jul-68	Timing Plate for 'B' and 'C' range Machines with Inspection Cover in the Primary Chain case.	1	TC715
1968	16-Oct-68	TR25W Gearbox Problems. New Camplate and Mainshaft Selector Fork.	1	TC716
1968	27-Mar-68	Electrical Problems with 1963-64 Twins, Gearbox Issues and Pushrod Seals.	2	TC717
1968	14-May-68	Service Hints and Tips for 1968 Models. Interesting General Notes.	2	TC718
1968	05-Jun-58	Service Notes on 1968 TR25W 250cc Trophy Model. Gear Ratios and Carb Jet Changes.	1	TC719
1968	10-May-68	Preparing a Triumph TR25W for Short Track or Dirt Track Racing. Comprehensive Details.	5	TC720
1968	31-Jul-68	Service Notes on 1968 TR25W 250cc Trophy Model. Chain Lubrication, Side Stand.	1	TC721
1968	27-Sep-68	Service Notes on 1968 TR25W 250cc Trophy Model. Sump Filter Poor Soldering and Sealing.	1	TC722
1968	27-Sep-68	Service Notes on 1968 TR25W 250cc Trophy Model. Tappets, Fuel Tank Leaks, Oil Feed 'O' Ring.	1	TC723
1968	16-Oct-68	Service Notes on 1968 TR25W 250cc Trophy Model. Rear Brake Rod, Cylinder Head Gasket, Oil Leaks.	1	TC724
1968	25-Jan-68	New Tools for 1968 Models. Contact Breaker Puller and Crankshaft Locating Tool.	1	TC725
1968	02-Feb-68	Part Number Changes for Unified Nuts and Bolts. For 1966 to 1968 Models.	2	TC726
1968	12-Feb-68	T20 Roller Bearing Big Ends, Luggage Accessories, Dual Leading Shoe Brake For Cubs.	1	TC727
1968	01-Mar-68	New Triumph Service Tools. Stanchion Removal and Replacement Tool.	1	TC728
1968	04-Mar-68	Replacement Parts Catalogue No: 6 for the 'B' Range Models. Corrections and Additions.	6	TC729
1968	04-Mar-68	Replacement Parts Catalogue No: 9 for the 'C' Range Models. Corrections and Additions.	7	TC730
1968	06-Mar-68	New Parts Books and Printed Price Lists.	1	TC731
1968	26-Mar-68	Race Parts for Twins, Rigid Rear Sections for 'C' Range Machines, Helmets, Stands, Handbooks.	2	TC732
1968	26-Mar-68	New Lubrication System Test Set.	1	TC733
1968	27-Mar-68	Camshafts Available from Tri-Cor for All Twins. Part Numbers and Specifications for all Twins from 1959. (Vital for Builders).	1	TC734
1968	09-Apr-68	Castrol Oils, Introduction of Gran Prix Racing Oil. Price List.	1	TC735
1968	18-Apr-68	Replacement Parts Catalogue Corrections for Catalogue No:6 'B' Range Models and Catalogue No:9 'C' Range Models. (Important)	2	TC736
1968	26-Apr-68	Lucas Stators and Rotors Fitted to Triumph Motorcycles from 1954 to 1968.	2	TC737
1968	25-Apr-68	Exchange Prices on Lucas Electrical Equipment.	1	TC738
1968	25-Apr-68	Pistons in stock at Tri-Cor. Pistons for all Models.	1	TC739
1968	17-May-68	Factory Seat rails Fitted as Standard to Tri-Cor Models. Limited supplies mean some machines are not fitted but parts forwarded later.	1	TC740
1968	27-Jun-68	Mid Season offers on Overstocked Parts. Parts and Prices.	9	TC741
1968	25-Jul-68	Replacement Parts Catalogue Corrections for TR25W 250cc Model.	4	TC742

1968	06-Aug-68	Additional Corrections to the TR25W Parts Book.	2	TC743
1968	15-Aug-68	Back Orders Computerised. High Levels of Orders being Processed.	1	TC744
1968	29-Aug-68	Pistons in stock at Tri-Cor. Pistons for all Models.	1	TC745
1968	29-Aug-68	Improved American Made Gaskets for the TR25W and Twins.	1	TC746
1968	19-Sep-68	Close Out, End of Line Bargains on Dunlop K70 Tires 225x17 Size.	1	TC747
1968	26-Sep-68	Elimination of the Lucas Exchange Program on Stators and Rotors.	1	TC748
1968	26-Sep-68	Lucas Electrical Parts Price Changes and Updated Price List.	1	TC749
1968	26-Sep-68	Bell Star and Shorty Helmets. New larger Helmet Sizes soon to be Manufactured.	2	TC750
1968	21-Oct-68	Replacement Parts Catalogue for the 1969 Trident 750, Important Corrections and Additions.	7	TC751
1968	22-Oct-68	Replacement Parts Catalogue for the 1969 'B' Range 650cc Models, Important Corrections and Additions.	8	TC752
1968	24-Oct-68	Replacement Parts Catalogue for the 1969 'C' Range 500cc Models, Important Corrections and Additions.	10	TC753
1968	13-Nov-68	New Bell Helmets available from Tri-Cor.	1	TC754
1968	13-Nov-68	Current back orders at Tri-Cor.	1	TC755
1968	14-Nov-68	Replacement Parts Catalogue for the 1969 'B' Range 650cc Models, Additional Important Corrections and Additions.	1	TC756
1968	16-Dec-68	Whitworth and Unified Threaded Parts used in 1968 and 1969 'B' and 'C' Range Models. Part Numbers.	3	TC757
1968	16-Dec-68	Gasket Set Part Numbers for All Models.	1	TC758
1968	27-Dec-68	Fitting of Crash Bars (Safety Bars) CD216/63 to the 1969 T120R with Dual Horns.	1	TC759
1968	Bulletin 289	Service Replacement Unit Scheme	1	906
1968	Bulletin 290	Return to the Factory of Motorcycles for Warranty Attention	1	907
1968	Bulletin 292	Using Stroboscopic Timing Plate no. D2014	1	908
1968	Bulletin 293	650cc Plug Oilways on Crankcase Assembly on pre DU 24875 Engines	1	909
1968	Bulletin 294	650cc "B" Range All Models Crankcase Flywheel Location	2	910
1968	Bulletin 295	Workshop and Service Exchange Unit Charges all Models	1	911
1968	Bulletin 296	New Cylinder Head Bolt Torque Rates for "B" & "C" Range Models	1	912
1968	Bulletin 297	Dealer Access to Repair Service	1	913
1968	Bulletin 298	Cable Run on Twin Leading Shoe Front Brake	1	914
1968	Bulletin 299	Conversion of 'Z' tools 45' & Blending Cutters to New Numbers	1	915
1968	Bulletin 301	Approved Lubricants. Mobil/Castrol/Duckhams etc	1	917
1968	Bulletin 302	Tool Box / Left Panel Retention Clip on 1968 'Models	1	918
1968	Bulletin 303	Use of Rust Inhibiting Oil in 1969 'B'&'C' All Models. Oil Grades	1	919
1968	Bulletin 304	UNF and UNC Threaded Components. Part Numbers	3	920
1968	Bulletin 305	650cc Increased Sump Capacity and Modification for Older Models	1	921
1968	Bulletin 307	T150 Air Control Cable Guide Bracket Bulletin 307	1	552

1968	Bulletin 310	Camshafts. Identification, Type and Usage. (Important)	6	923
1968	Jo-Mo	Amal Concentric Fitted to 1968 TR6C & TR6R. Needle Jet Change	1	1037
1968	Jo-Mo 18-68	All Models Loose Ground Connection for Condensers	1	1044
1968	Jo-Mo 20-68	TR25W Modifications for Competition	2	1045
1968	Jo-Mo 21-68	T100R Correct Cam Timing for Twin Carburettor Models	1	1046
1968	Jo-Mo 28-68	High Tension Racing Valve Springs	1	1047
1968	Jo-Mo 4-68	Fork Tool Adapter No JT-1, Unified Threads All	2	1038
1968	Jo-Mo 6-68	Unified Thread Changeover to All Models	1	1039
1968	Jo-Mo 7-68	1968 T100R Carburettor Modifications	1	1040
1968	Jo-Mo 8-68	Service Tips for Amal Concentric Carburettors	2	1041
1968	Jo-Mo 9-68	Ignition Breaker Cam Run Out, 1968 "B" and "C" Range Models	1	1042
1968	Jo-Mo 9-68	Spark Plug Cross Reference Chart	2	1043
1969	18-Feb-69	T150 Air Slide Control Cable Bracket. New Part.	1	TC760
1969	20-Feb-69	New Parts for Amal Carburetors fitted to all 1969 Models.	2	TC761
1969	20-Feb-69	Concentric Carburetor Choke Modification for All Models prior to DU85346 and H65573	2	TC762
1969	20-Feb-69	Amal Concentric Carburetor Pilot Jet Cleaning Tools.	1	TC763
1969	24-Feb-69	Triumph Dirt Track Racer for 1969. New AMA Rules allow 650cc Machines. Rigid Rear Frame, Disc Brake.	2	TC764
1969	14-Mar-69	Triumph T120 Bonneville Tank Changes. New Paint Profile.	1	TC765
1969	24-Mar-69	T150 Trident. Important Correction to Clutch Shock Absorber Sprocket Assembly.	1	TC766
1969	24-Mar-69	750cc Engine Shock Absorber Rubbers. Change of Parts in Clutch.	1	TC767
1969	08-Apr-69	Service Hints and Tips for the 1969 Triumph Twins. Useful Document.	2	TC768
1969	07-May-69	2BA Size Tap to Clean Threads on Clutch Shock Adsorber. Bulletin 24/3	1	TC769
1969	09-May-69	Toolbox Knob Retaining Clip, Now Fitted. Parts available for all earlier Models	1	TC770
1969	12-May-69	Jomo Valve Springs, Fitting Instructions and Part Numbers.	1	TC771
1969	14-May-69	New Tapered Oil Pressure Switch Thread. Do not Fit To Twins.	1	TC772
1969	18-May-69	Fork Stanchion Modification. New Stanchions with revised damping control holes.	1	TC773
1969	23-May-69	Gear Ratio Chart for the T150 Trident Model.	1	TC774
1969	23-May-69	1969 Triumph Fork. New Fork Dimensions applicable to All Twins and T150 Three, Parts not Interchangeable with Earlier Models.	1	TC775
1969	27-Jun-69	1969 500cc Triumph Twin Models up to EC17978 Engine Noise. Undersized Drive Side Bearing.	1	TC776
1969	03-Jul-69	Oil Leaks at Push Rod Cover Tubes on 1969 Twins. Recommendations.	1	TC777
1969	10-Jul-69	Wet Sumping on Twins. How to Test for Wet Sumping, Rectification. Useful Article.	2	TC778
1969	10-Jul-69	Tachometer Drive Thimble Replacement. Tool and Method.	1	TC779

1969	18-Jul-69	Oil Leaks T150 Model. Rectification Details and Service Details.	2	TC780
1969	15-Aug-69	TR25W Valve Collars and Taper Locks (Collets). New Replacement Parts.	1	TC781
1969	15-Aug-69	Service Hints and Tips for the 1969 Triumph Twins. Useful Document. Oil Leaks, Clutch Release Rod, new Gaskets.	3	TC782
1969	08-Sep-69	A.C. Ignition and Lighting System on Twins 1963 to 1967. Description Article and Testing Procedures.	8	TC783
1969	17-Dec-69	Carburetor Main Jet Screen, Loose Jets. Incorrect Jets on 1970 T100R and T Models.	1	TC784
1969	23-Dec-69	Overcoming Oil Leaks at Push Rod Cover Tubes on 1969 Twins. Service Article.	1	TC785
1969	21-Feb-69	Bulletin Colours Revised, Green Overhaul Manual for the Triples.	2	TC786
1969	15-May-69	Service Notes on T150 Triple Model. Oil System, Breathing, Oil Filter Cartridge.	2	TC787
1969	09-Jan-69	Revised Parts Price List.	5	TC788
1969	09-Jan-69	Additional Corrections for the T150 Parts Catalogue. Important Additions and Corrections.	3	TC789
1969	10-Jan-69	Maintenance notes for the Trident 750cc Three Cylinder Model T150.	1	TC790
1969	10-Jan-69	Triumph T150 Five Speed Gear Assembly. Part Numbers to convert Four Speed to Five Speed Gaerbox.	1	TC791
1969	10-Jan-69	New Prices for Spokes. Part Numbers and Prices.	2	TC792
1969	21-Jan-69	Minimum Parts Stocks Recommendations for New Dealers. Part Numbers, Quantities and Prices.	14	TC793
1969	23-Jan-69	Current back orders with Tri-Cor.	1	TC794
1969	30-Jan-69	Bell Star Helmet, New Accessories and Visors.	1	TC795
1969	31-Jan-69	Price Reductions on Tri-Cor Helmets and Bulk order Discounts.	1	TC796
1969	10-Mar-69	T150 Trident Gasket Set, American Made Gaskets.	1	TC797
1969	10-Mar-69	Service Tools from Tri-Cor, new Items at Discounted Prices.	1	TC798
1969	07-Apr-69	Corrections for the 1969 TR25W Parts Catalogue. Important Corrections and Additions.	6	TC799
1969	08-Apr-69	Special Workshop Tools for Triumph Models. New Tools for the Triple and Twins.	2	TC801
1969	15-May-69	New Clutch Cable for the Triumph Trident 750cc Three. Nylon Lined Clutch Cable.	1	TC802
1969	25-Jun-69	Additional Corrections for the T150 Parts Catalogue. Important Additions and Corrections.	3	TC803
1969	30-Jun-69	Special Mid-Season Bargains on Parts and Accessories. Extensive List of Old Stock Parts.	8	TC804
1969	28-Jul-69	New Workshop Tools. Includes Lubrication Test Set, Swing Arm Bush Tool, Race Camshaft for TR25W (Gary Fisher).	1	TC805
1969	29-Jul-69	Bolt, Nut, Stud and Set screw Sizes in UNF and UNC Threads. With Part Numbers 14-0101 etc. (Important)	6	TC806
1969	14-Aug-69	Current back orders with Tri-Cor.	1	TC807
1969	15-Sep-69	Castrol Oils available through Tri-Cor. Price List.	1	TC808
1969	10-Oct-69	Control Cables fitted to all Triumph Motorcycles (US Models) up to 1970. Part Numbers	3	TC809
1969	10-Oct-69	Pistons and Rings in Stock at Tri-Cor for all models. Part Numbers.	2	TC810
1969	10-Oct-69	Lucas Stators and Rotors fitted to all Triumph Motorcycles (US Models) 1954 to 1970.	2	TC811
1969	23-Oct-69	Gear Parts Chart for all Models from 1960. Part Numbers for all Gears up to 1970 Models.	5	TC812
1969	Bulletin 253	Service Tools (Revised 1969) All	4	875

1969	Bulletin 300	All Models Tachometer Drive Box Left Hand Thread	1	916
1969	Bulletin 306	Flexible Handlebar mountings on 650cc Machines from NC02040	1	1100
1969	Bulletin 308	TR25W Cylinder liner retention. Bulltin 308	1	553
1969	Bulletin 309	Lubrication of Lucas Auto-Advance / Retard Mechanisms	1	922
1969	Bulletin 312	All Twins Improved Fork Action with Shuttle Valves. Modification	1	925
1969	Bulletin 313	TR25W Crankshaft Conversion to Roller Bearing from No: 12468	1	926
1969	Bulletin 316	Service Exchange Scheme	1	927
1969	Bulletin 317	Connecting Rod Big End Nuts -'B' Range All Models. 22ft lbs	1	928
1969	Bulletin 318	TR25W Valve Gear - (Valve Spring Top Collar Collet Angles)	1	929
1969	Bulletin 322	Front Mudguards - Rationalisation. H3882 only to be available !	1	930
1969	Bulletin 323	Piston Ring Gaps - 650cc Models. Gap Now 15-20 thou	1	931
1969	Bulletin 324	B' & 'C' All Models Push Rod Cover Tube Oil Sealing 1969-70 Models	1	932
1969	Bulletin 325	TR25W Lucas Automatic Advance and Retard Unit Springs	1	933
1969	Bulletin 326	USA Rear Number Plate Support Bracket fitted from October 1969	1	934
1969	Bulletin 327	Trident (T150) Rocker Adjuster Pins. New Part	1	935
1970	Bulletin 328	TR25W Valve Timing Markings for 1970 Models	1	936
1970	Bulletin 329	650cc and 750cc. Gearbox 3rd Gear Ratios and Selector Forks	1	937
1970	Bulletin 330	Camshafts for Trophy 250cc TR25W	1	938
1970	Bulletin 332	Rear Wheels. Unified Threads and Rim Sizes on 'B' & 'C' Range Models.	2	939
1970	Bulletin 334	All Models 1946 to 1970, Spokes, Nipples, Finish, Gauge and Head Angles. (Important)	3	940
1970	Bulletin 335	350cc & 500cc All Models Improved Gearbox Camplate Spare	1	941
1970	Bulletin 336	Silencers, 350-500cc Models. Only Later Versions Available as Spares	1	942
1970	Bulletin 337	1970 Carburettor Settings for the New Air Filter	1	943
1970	Bulletin 339	Service Exchange Replacement Units - Revised Prices	1	944
1970	Bulletin 340	Carburettor Jet Size Increase - Personal Export Machines	1	945
1970	Bulletin 342	"B" Range New Stronger Swinging Arm Assembly F10045	1	946
1970	Bulletin 343	TR6R Exhaust pipes -(Pommels now UNC, not CEI)	1	947
1970	Bulletin 345	TR25W Oil Pump Priming Procedure	1	948
1970	Bulletin 346	Contact Breaker Locking Screws - All Models	1	949
1970	Bulletin 347	Twin Horn Mounting Brackets - T120, T120R	1	950
1970	Bulletin 348	Battery vent pipe -'B' & 'C' All Models	1	951
1970	Bulletin 349	U.K. Personal Export Scheme -'Warranty Passport' (Europe Distr)	2	952

1970	Bulletin 350	U.K. Personal Export Scheme -'Warranty Passport' (Home Distr)	2	953
1970	Bulletin 353	Gearbox Selector Forks and Camplate -'B' All Models	1	954
1970	Bulletin 353	Gearbox Selector Forks and Camplate -'B' All Models (Additional)	1	955
1970	Bulletin 354	Police Forces - Speedometer Calibration with Dunlop K81 Tyres	1	956
1970	Bulletin 355	Loctite Plastic Gasket (Silicone Sealer)	1	957
1970	Bulletin 356	TR25W Front Brake Cable Guide.	1	958
1970	Bulletin 358	Sparking plugs -'B' All models and T150 (Champion N3)	1	959
1970	Bulletin 360	Rear brake Drum All models now UNF	1	960
1970	Bulletin 361	T150 Trident Primary Chain Shock Absorber Assembly. Warranty Problem	1	961
1971	Bulletin 310	Camshafts Identification, Type and Usage (Revised)	3	924
1971	Bulletin 363	"C" Range Models Wiring Arrangement (Indicators)	1	963
1971	Bulletin 364	Police TR6P Machines - (Alternator)	1	964
1971	Bulletin 366	Twin Leading Shoe Front Brake. Warranty Recall	1	965
1971	Bulletin 367	Fuel Feed Problems - Twins and Triples B,C,T150	1	966
1971	Bulletin 368	T25SS Blazer, T25T Trial Blazer Oil Pipe Retention	1	967
1971	Bulletin 369	1971 Replacement Parts Catalogue Binders	1	968
1971	Bulletin 370	Service Exchange Scheme no Longer available on 8 Stud Heads	1	969
1971	Bulletin 372	Service Literature available	5	970
1971	Bulletin 373	1971 Rear brake efficiency - T150,'B' All models and T25. Modification	1	971
1971	Bulletin 374	Personal Export Scheme 1971 -Warranty Passport (U. K. Dealers)	2	972
1971	Bulletin 375	Personal Export Scheme 1971 -Warranty Passport (Euro Dealers)	1	973
1971	Bulletin 376	BSA Divisional Part Number Pre-Fixing replaces Triumph Codes	1	974
1971	Bulletin 377	Replacement silencers E4157 and E4158 -'C' All models	1	975
1971	Bulletin 378	All Models Front Brake Cable Stop Switch. New Cable. Modification	1	976
1971	Bulletin 379	Service Replacement Engine Units - UK Dealers	1	977
1971	Bulletin 380	Guarantee Replacement Engine Units Export Dealers	1	978
1971	Bulletin 381	250 cc Machines Replacement Oil Pump	1	979
1971	Bulletin 382	All 'B' Range Models New Oil Reservoir Filter	1	980
1971	Bulletin 383	Gearbox High Gear Bearing - Five Speed - 650cc and 750cc Twins	1	981
1971	Bulletin 384	Gearbox Camplate Supersession -'B' Range All Models	1	982
1971	Bulletin 385	Push-In Exhaust Pipes - 650cc Not Yet Fitted to 1972 Models	1	983
1971	Bulletin 386	1971 Telescopic Fork Wallchart Available	1	984

1971	Bulletin 387	Gearbox Quadrant Location Tool - Five Speed Gearbox Only	1	985
1971	Bulletin 388	Replacement Front Frame F7843 No Longer Available	1	986
1971	Bulletin 390	Replacement Bushes - All 5 Speed Gearboxes	1	987
1971	Bulletin 391	QD Rear Nub -'B' Range - Models up to 1970 no Longer Available in CEI	1	988
1971	Bulletin 392	5 Speed Gearboxes Wall Chart Available	1	989
1971	Bulletin 394	Rear Brake Shoe Assemblies 750 & 650cc 1971/72 Models	1	991
1971	Bulletin 395	Rear Chain Adjustment (Increase Slack)- 250 Single Cylinder Models	1	992
1971	USA 1/71	Brake Return Spring 8" Brake	1	1048
1971	USA 1/71	T25, T25SS Oil Change Recommendations	1	1049
1971	USA 1/71	Cylinder Head Bolts TR6C, TR6R, T120R New Form on 1971 Models	1	1050
1971	USA 1/71	T150 High Speed Operation 'Caution'. Open Both Pet Cocks	1	1051
1971	USA 10/71	Oil Seepage at Rockerbox All Twins. Permatex/Loctite	1	1079
1971	USA 10/71	T25 Zenner Diode Installation	1	1081
1971	USA 11/71	Piston Ring Replacement 'B' All models. Preparing Cylinders	1	1082
1971	USA 12/71	T25 Improved Fork Seal. Dismantling and Fitting Instructions	2	1084
1971	USA 12/71	Primary Chain Oiler All Models. Use of Adhesive	1	1085
1971	USA 13/71	Abnormal Vibration T25. Remedies	2	1087
1971	USA 13/71	Air filter 'B' Range All models Sealing for Off Road Use.	1	1088
1971	USA 13/71	T150 Improved Fork Seal for 1972 Models. Dismantling and Fitting Instructions	2	1089
1971	USA 14/71	Broken Tappets T25. Checking Valve Springs	2	1090
1971	USA 14/71	Gearbox Camplate 'C' Range All models. Camplate Drawing	1	1091
1971	USA 14/71	Abnormal Vibration T150. Remedies	2	1092
1971	USA 15/71	Improved Oil Pipes T25. Thicker Tubing Used	1	1093
1971	USA 15/71	American Made Replacement Gears all 'B' Range Models	1	1094
1971	USA 15/71	American Made Replacement Gears B all 'B' Range Models Revised	1	1095
1971	USA 15/71	T120V 5 Speed Gearbox Overhaul	5	1096
1971	USA 16/71	All Models "B" Range Improved Fork Seal. Dismantling and Fitting	2	1097
1971	USA 17/71	Abnormal Vibration All Twins. Remedies	2	1098
1971	USA 18/71	T120RV 5 Speed Gearbox Overhaul	1	1099
1971	USA 2/71	T25T, T25SS Oil Return Pipe Too Short	1	1052
1971	USA 2/71	Broken Battery Cases TR6, T120	1	1053
1971	USA 2/71	Battery Installation T25T, T25SS	1	1055
1971	USA 3/71	Brake Burnishing Procedure T150	2	1057

1971	USA 4/71	Brake Burnishing Procedure T25T, T25SS	2	1058
1971	USA 4/71	Checking Oil Level in OIF Reservoir TR6, T120	1	1059
1971	USA 4/71	T150 Front Brake Cable Stoplight Switch T150 Modification	1	1060
1971	USA 5/71	T25T, T25SS Oil Pipe Chafing	1	1061
1971	USA 5/71	Brake Burnishing Procedure TR6, T120	2	1062
1971	USA 5/71	T150 Sump Filter Cover. Fitting Note	1	1063
1971	USA 6/71	Cleaning. Do Not Use Service Station Pressure Washer	1	1064
1971	USA 6/71	TR6 T120 Lighting, Full Time Use. Modification	2	1066
1971	USA 6/71	Fork Top Cap Nut Sealing T150 using Permatex/Loctite	1	1067
1971	USA 7/71	500 Mile Service Check	2	1068
1971	USA 7/71	T 25 Gearchange Quadrant Adjustment after DE9340	2	1069
1971	USA 7/71	TR6 T120 Front Brake Cable Stoplight Switch Modification	1	1070
1971	USA 7/71	Brake Rod Spacer T150 New Washer to Relieve Stresses	1	1071
1971	USA 8/71	T25 Front Brake Cable Stoplight Switch Modification	1	1072
1971	USA 8/71	Top Cap Nut Sealing TR6, T120 using Permatex/Loctite	1	1073
1971	USA 8/71	T150 Zener Diode Installation with Heat Transfer Compound	1	1074
1971	USA 8/71	Top Cap Nut Sealing T25T, T25SS using Permatex/Loctite	1	1075
1971	USA 9/71	TR6, T120 Zener Diode Installation with Heat Transfer Compound	1	1076
1971	USA 9/71	T150 Rocker Arm/Pushrod Identification from AE00319	1	1077
1972	Bulletin 393	Lucas PUZ5A Batteries - Battery Vent Outlet. Warranty	1	990
1972	Bulletin 396	Primary Chaincase Covers 650cc twins. Early Versions No Longer Available	1	993
1972	Bulletin 397	All 'C' Range Models Oil Tanks. Only new Version Available as Spares	1	994
1972	Bulletin 398	Rear Frame Revised Components for Lowered Frame from GG50414	2	995
1972	Bulletin 399	Rear brake cam - 650cc Models Only. CEI Only	1	996
1972	Bulletin 400	Front Mudguard Stays - "B" All Models Models (650cc twins)	1	997
1972	Bulletin 401	Rear Chainguard (650cc twins). Warranty	1	998
1972	Bulletin 402	T120 Cylinder Head and Carb Adaptors - T120 Models from KE00001	1	999
1972	Bulletin 403	Replacement Front Frame - 650cc Models F7371 No Longer Available	1	1000
1972	Bulletin 404	legshields "B" Range. Police models. Eyebolts	1	1001
1972	Bulletin 405	Battery Connections "C" Range. Police Models Only	1	1002
1972	Bulletin 407	T150 750CC Trident models only. Oversize Valve Guides	1	1003
1972	Bulletin 408	T25 250CC. Oversize Valve Guides	1	1004

1972	Bulletin 409	Cylinder Head Bolts "B" Range Models. New System from KE00001	2	1005
1972	Bulletin 410	Primary Chain Adjustment "B" Range Models. New Tool	1	1006
1972	Bulletin 411	Frame - Petrol Tank Mounting -'B' All Models (650cc Models Only) CG50414	1	1007
1972	Bulletin 412	Wiring Diagram "B" Range Model Wallchart. Available	1	1008
1972	Bulletin 413	Extractor for Camwheels "B" Range Models (650cc Models Only) CG50464	1	1009
1972	Bulletin 414	Gearbox - 5 Speed - All Models. New Parts	1	1010
1972	Bulletin 415	Frame -'B' Range Models (650cc models). Seat Adaptor Plate Available	1	1011
1972	Bulletin 416	Connecting Rods - "C" Models. E8834 Discontinued	1	1012
1972	Bulletin 417	Part Number Rationalization. Conversion Chart	2	1013
1972	Bulletin 417A	Part Number Rationalization (Additional)	1	1014
1972	Bulletin 418	Connecting Rods - 250 Model Only. Rationalisation	1	1015
1972	Bulletin 418A	Connecting Rods - 250 Model Only Amendment	1	1016
1972	Bulletin 419	Gearbox Sprocket Nut Spanner - 5 Speed Models	1	1017
1972	Bulletin 421	Trident Crankcase Assemblies - All 750cc 3 Cylinder Trident Models. New Part	1	1018
1972	Bulletin 422	Rear Brake Drum -"B" & "C" Models (500 & 650cc Models). UNF only	1	1019
1973	Bulletin 423	Piston Assemblies - All 750cc Twin Cyl. Models. New Size from XH22019	1	1020
1973	Bulletin 423A	Piston Assemblies - All 750cc Twin Cyl. Models Amendment	1	1021
1973	Bulletin 424	Timing Gears - All 750cc Twins -"B" Range Models. Marks Explained.	1	1022
1973	Bulletin 425	Carburettor Induction Tube - 1972 TR5T Trophy Trail Models Only. Modification.	1	1023
1973	Bulletin 427	Rear Brake Operating Arm -All 1973 T150 machines T150. Modification	1	1024
1973	Bulletin 428	Currently Available Service Literature All	5	1025
1973	Bulletin 429	New Trident Crankshaft - All 750cc Three Cylinder Models. From PG01603	2	1026
1973	Bulletin 430	Hydraulic Front Brake Lockheed Parts -T140V / TR7RV and T150	1	1027
1973	Bulletin 430A	Models Hydraulic Front Brake Illustration -T140V / TR7RV and T150	2	1028
1973	Bulletin 431	Cap Washer for Hydraulic Reservoir - All Disc Brake Models	1	1029
1973	Bulletin 432	Cylinder Block and Piston Grading -All 76mm 750cc Twins	1	1030
1973	Bulletin 433	Pressure Release Valve. Two Types	1	1031
1973	Bulletin 434	Warranty Credit Claims - V.A.T.	2	1032
1973	Bulletin 435	Cylinder Block. All 76mm bore 750cc Models to UNF	2	1033
1973	Bulletin 436	Price List Service Replacement Parts	1	1034
1973	Bulletin 437	Sump Filter Plug. Fit O Ring -"B" Range Models	1	1035
1973	Bulletin 438	T140V Front Mudguard Stay Support Bracket - T140V Only NH17668	1	1036